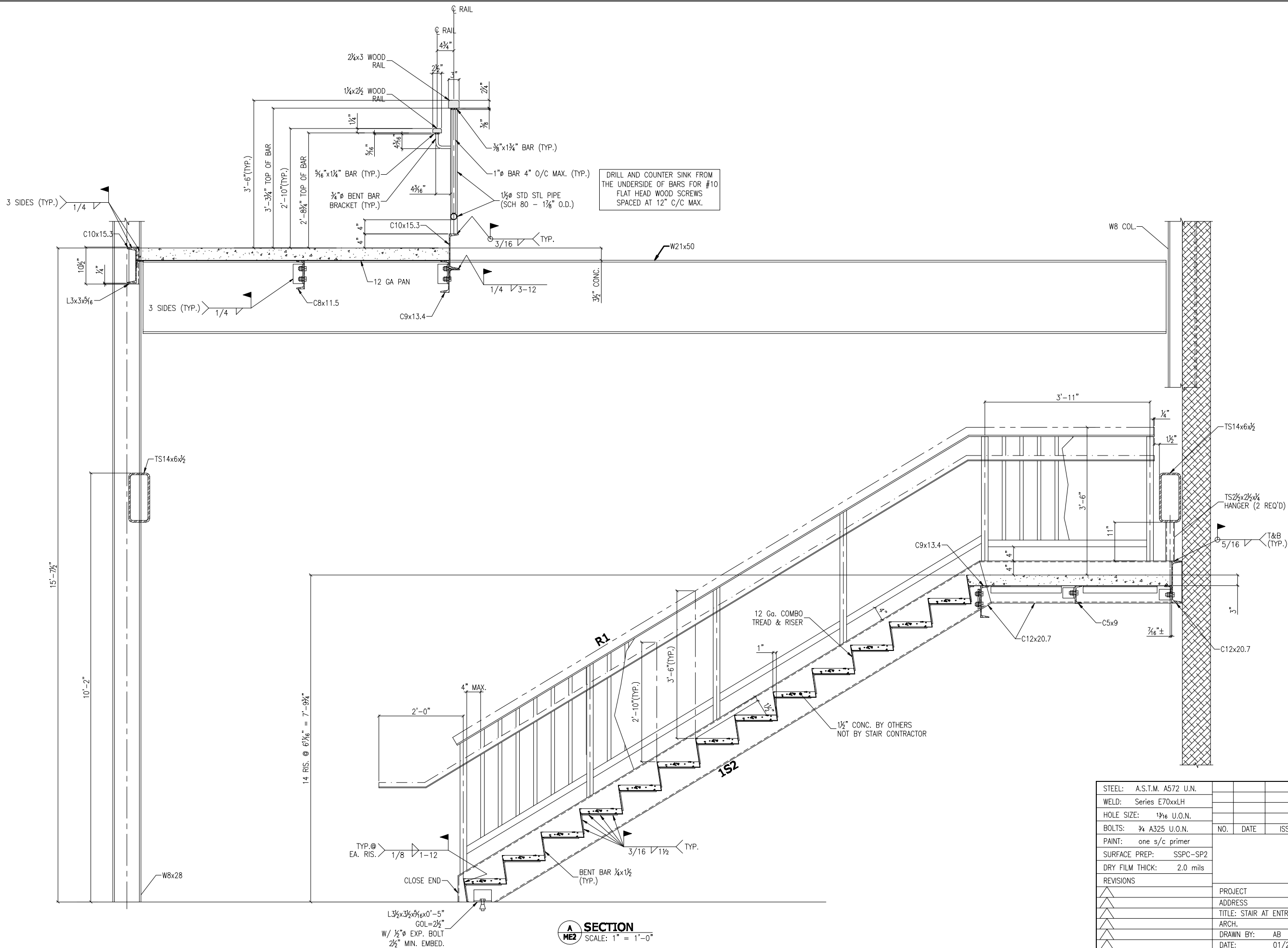


STEEL:	A.S.T.M. A572 U.N.			
WELD:	Series E70xxLH			
HOLE SIZE:	1 1/16 U.O.N.			
BOLTS:	3/4 A325 U.O.N.	NO.	DATE	ISSUED TO
PAINT:	one s/c primer			FOR
SURFACE PREP:	SSPC-SP2			
DRY FILM THICK:	2.0 mils			
REVISIONS				
PROJECT				
ADDRESS				
TITLE: STAIR AT ENTRY PLANS				
ARCH.				CONT'R
DRAWN BY:	AB		CHK'D BY:	
DATE:	01/26/07		DATE:	01/17/07
STL SHOP NO.				
MWS. JOB NO.				

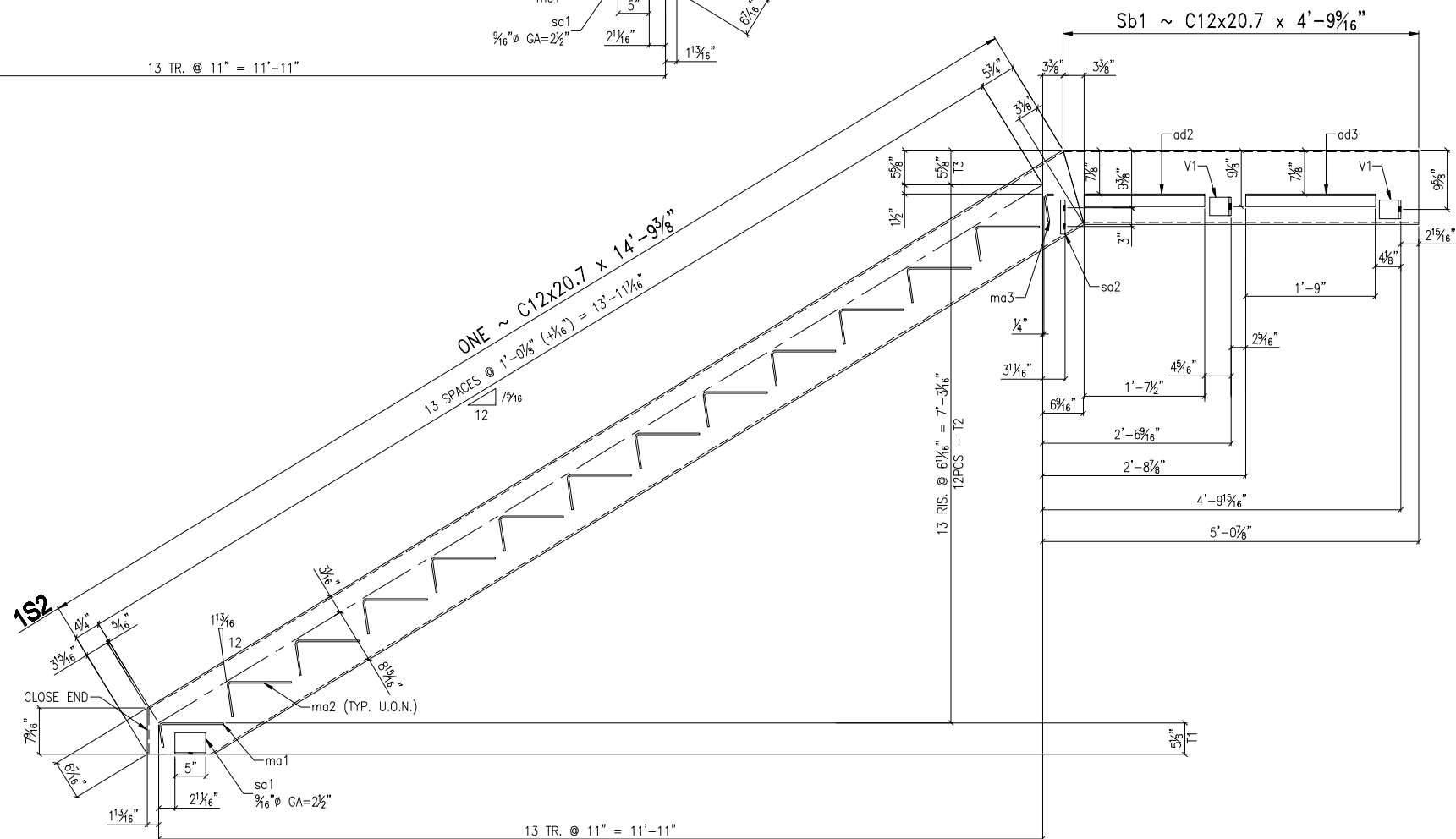
ME1



STEEL:	A.S.T.M. A572 U.N.			
WELD:	Series E70xxLH			
HOLE SIZE:	1 3/16 U.O.N.			
BOLTS:	3/4 A325 U.O.N.	NO.	DATE	ISSUED TO
PAINT:	one s/c primer			FOR
SURFACE PREP:	SSPC-SP2			
DRY FILM THICK:	2.0 mils			
REVISIONS				
PROJECT				
ADDRESS				
TITLE:	STAIR AT ENTRY SECTION			
ARCH.				CONT'R
DRAWN BY:	AB			CHK'D BY:
DATE:	01/26/07			DATE:
STL SHOP NO.				01/17/07
MWS. JOB NO.				

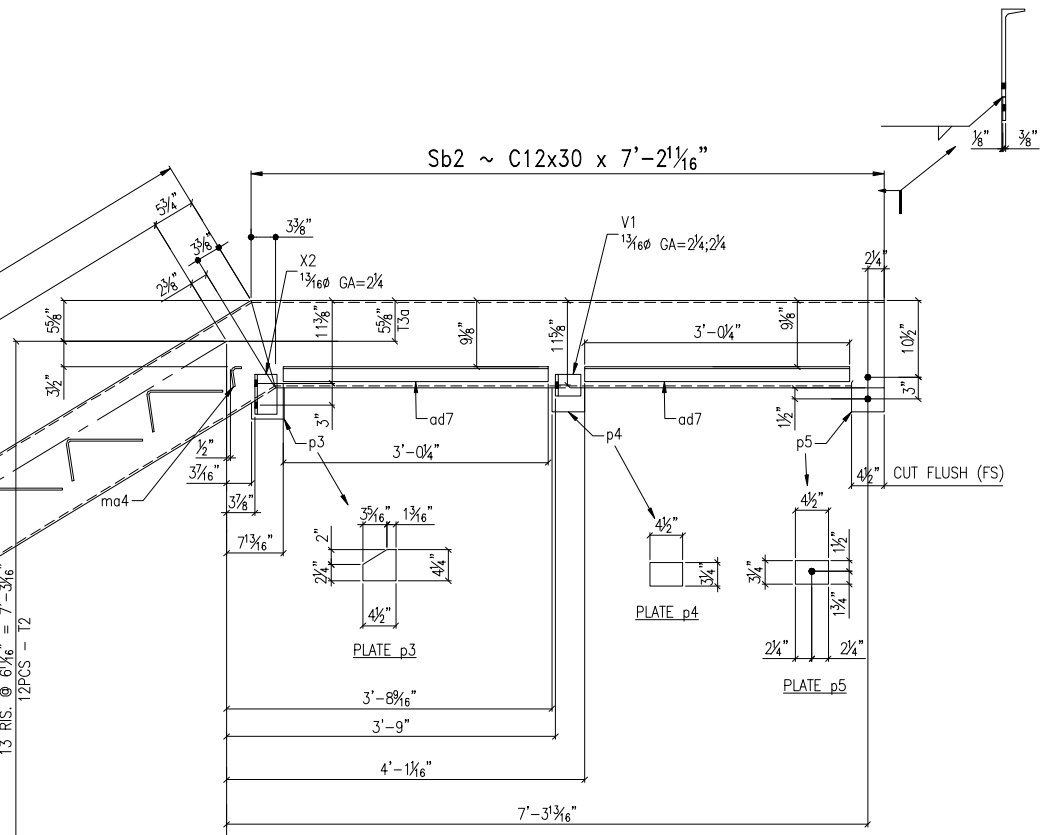
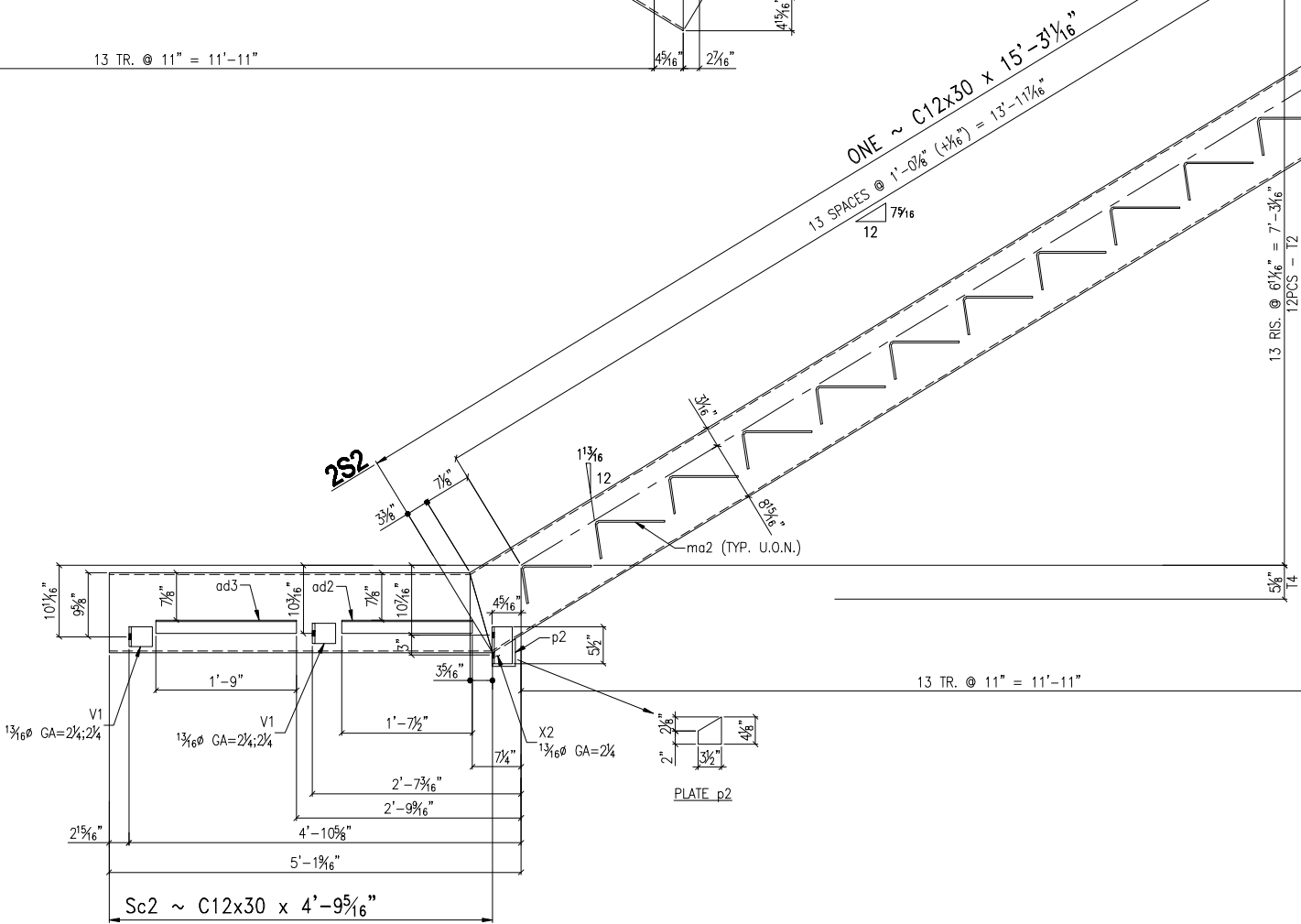
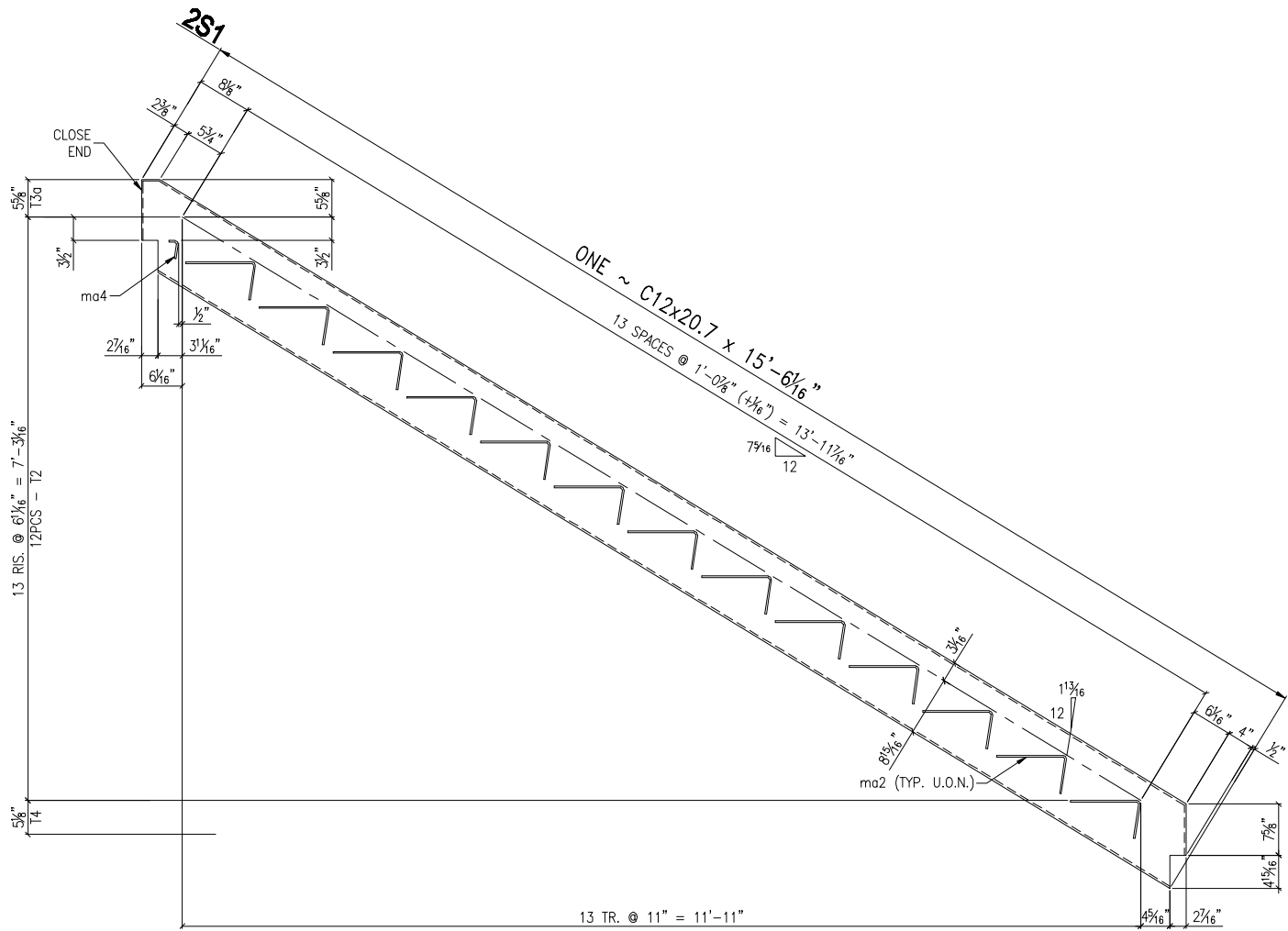
ME2

ME4



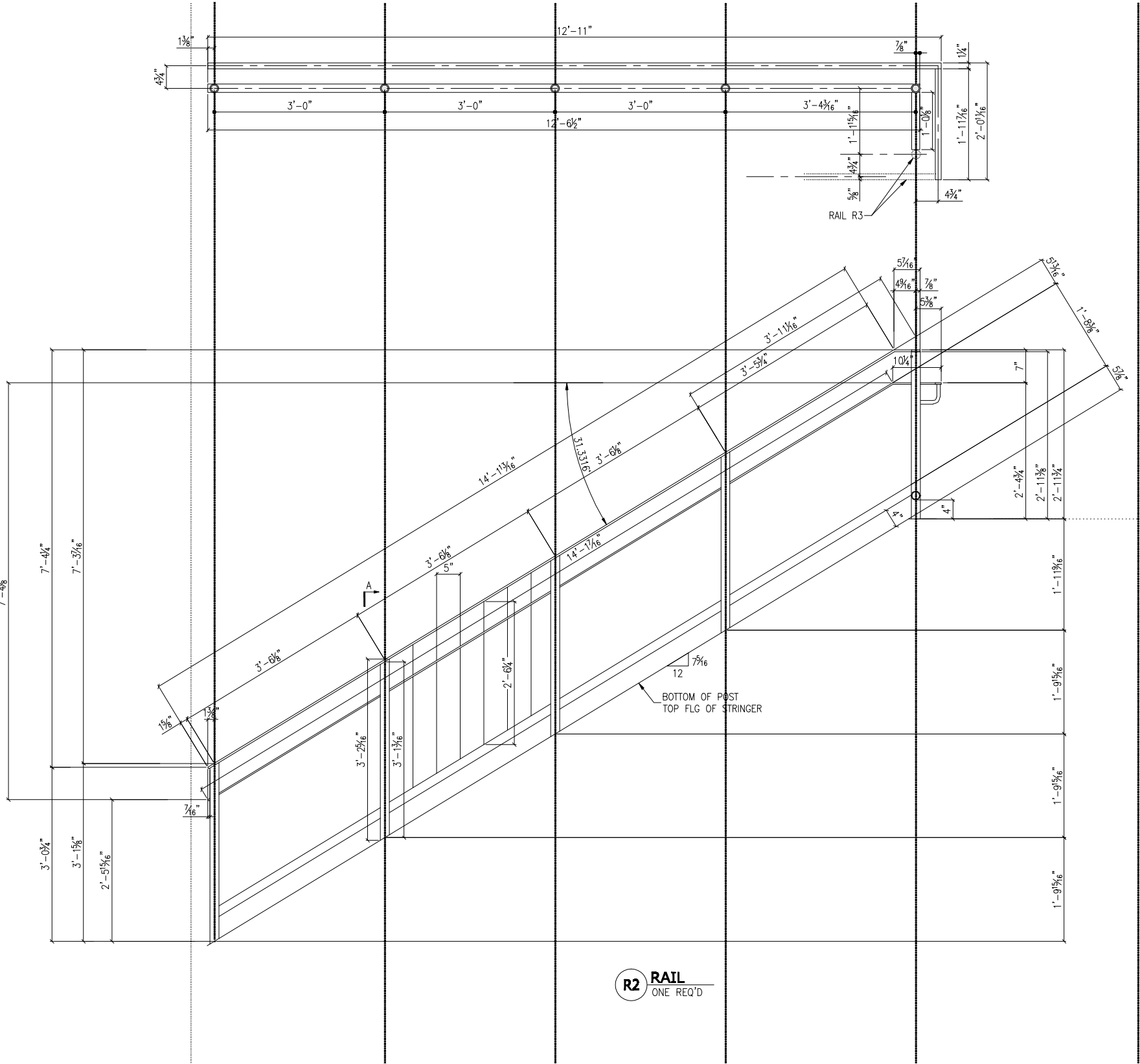
QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	1S1		C12x20.7	14'11" 3/4		A36
1		sa1	L3/2x3/2x5/16	0'5	9/16" GA=2 1/2"	A36
1		ma1	BAR 1/2x1 1/4	1'3	BENT 4-11"	A36
12		ma2	BAR 1/2x1 1/4	1'5	BENT 6-11"	A36
1		ma3	BAR 1/2x1 1/4	0'6	BENT 1/2x4 1/2"	A36
ONE	1S2		C12x20.7	14'9" 3/8		A36
1		Sb1	C12x20.7	4'9" 9/16"		A36
1		sa1	L3/2x3/2x5/16	0'5	9/16" GA=2 1/2"	A36
1		sa2	L4x3/2x3/8	0'5 1/2"	9/16" GA=2 1/4"	A36
1		gd2	L2x2x1/4	1'7" 1/2"		A36
1		gd3	L2x2x1/4	0'9		A36
2		v1	L6x3/1/2x3/8	1'3	1 1/2" GA=2 1/4x2 1/4"	A36
1		ma1	BAR 1/2x1 1/4	1'3	BENT 4-11"	A36
12		ma2	BAR 1/2x1 1/4	1'5	BENT 6-11"	A36
1		ma3	BAR 1/2x1 1/4	0'6	BENT 1 1/2-4 1/2"	A36

STEEL: A.S.T.M. A572 U.N.				
WELD: Series E70xxLH				
HOLE SIZE: $\frac{1}{16}$ U.O.N.				
BOLTS: $\frac{3}{4}$ A325 U.O.N.	NO.	DATE	ISSUED TO	FOR
PAINT: one s/c primer				
SURFACE PREP: SSPC-SP2				
DRY FILM THICK: 2.0 mils				
REVISIONS				
▲	PROJECT			
▲	ADDRESS			
▲	TITLE: STAIR AT ENTRY STRINGER DETAILS			
▲	ARCH.		CONT'R	
▲	DRAWN BY: AB		CHK'D BY:	
▲	DATE: 01/26/07		DATE: 01/17/07	
▲	STL SHOP NO.		M1	
▲	MWS. JOB NO.			



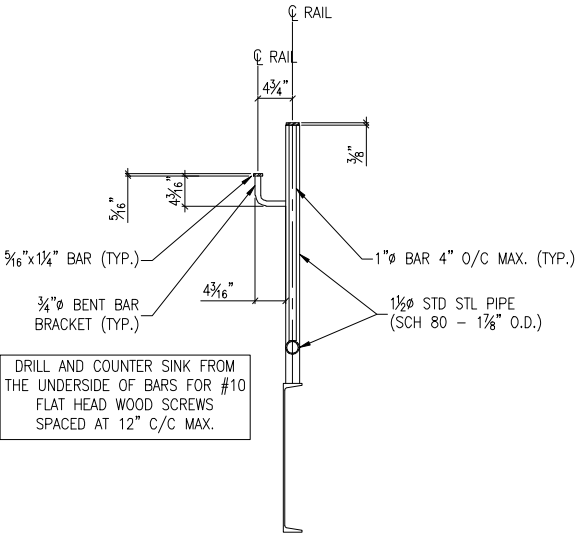
QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	2S1		C12x20.7	15'6 1/16"		A36
13		ma2	BAR 1 1/2x1/4	1'5"	BENT 6-11	A36
1		ma4	BAR 1 1/2x1/4	0'4 1/2"	BENT 11x3	A36
ONE	2S2		C12x30	15'3 11/16"		A36
1		Sb2	C12x30	7'2 11/16"		A36
1		Sc2	C12x30	4'9 5/16"		A36
1		ad2	L2x2x1/4	1'7 1/2"		A36
1		ad3	L2x2x1/4	1'9"		A36
2		ad7	L2x2x1/4	3'0 1/4"		A36
3		V1	L6x3 1/2x3/8	0'3"	1 3/16" GA=2 1/4; 2 1/4	A36
2		X2	L4x3x5/16	0'5 1/2"	1 3/16" GA=2 1/4	A36
1		p2	PL 3/8x3 1/2	0'4 1/8"		A36
1		p3	PL 3/8x4 1/4	0'4 1/2"		A36
1		p4	PL 3/8x3 1/4	0'4 1/2"		A36
1		p5	PL 3/8x3 1/4	0'4 1/2"		A36
13		ma2	BAR 1 1/2x1/4	1'5"	BENT 6-11	A36
1		ma4	BAR 1 1/2x1/4	0'4 1/2"	BENT 11x3	A36

STEEL:	A.S.T.M. A572 U.N.			
WELD:	Series E70xxLH			
HOLE SIZE:	1 3/16" U.O.N.			
BOLTS:	3/4" A325 U.O.N.	NO.	DATE	ISSUED TO
PAINT:	one s/c primer			FOR
SURFACE PREP:	SSPC-SP2			
DRY FILM THICK:	2.0 mils			
REVISIONS				
PROJECT				
ADDRESS				
TITLE: STAIR AT ENTRY STRINGER DETAILS				
ARCH.				CONT'R
DRAWN BY: AB				CHK'D BY:
DATE: 01/26/07				DATE: 01/17/07
STL SHOP NO.				
MWS. JOB NO.				M2



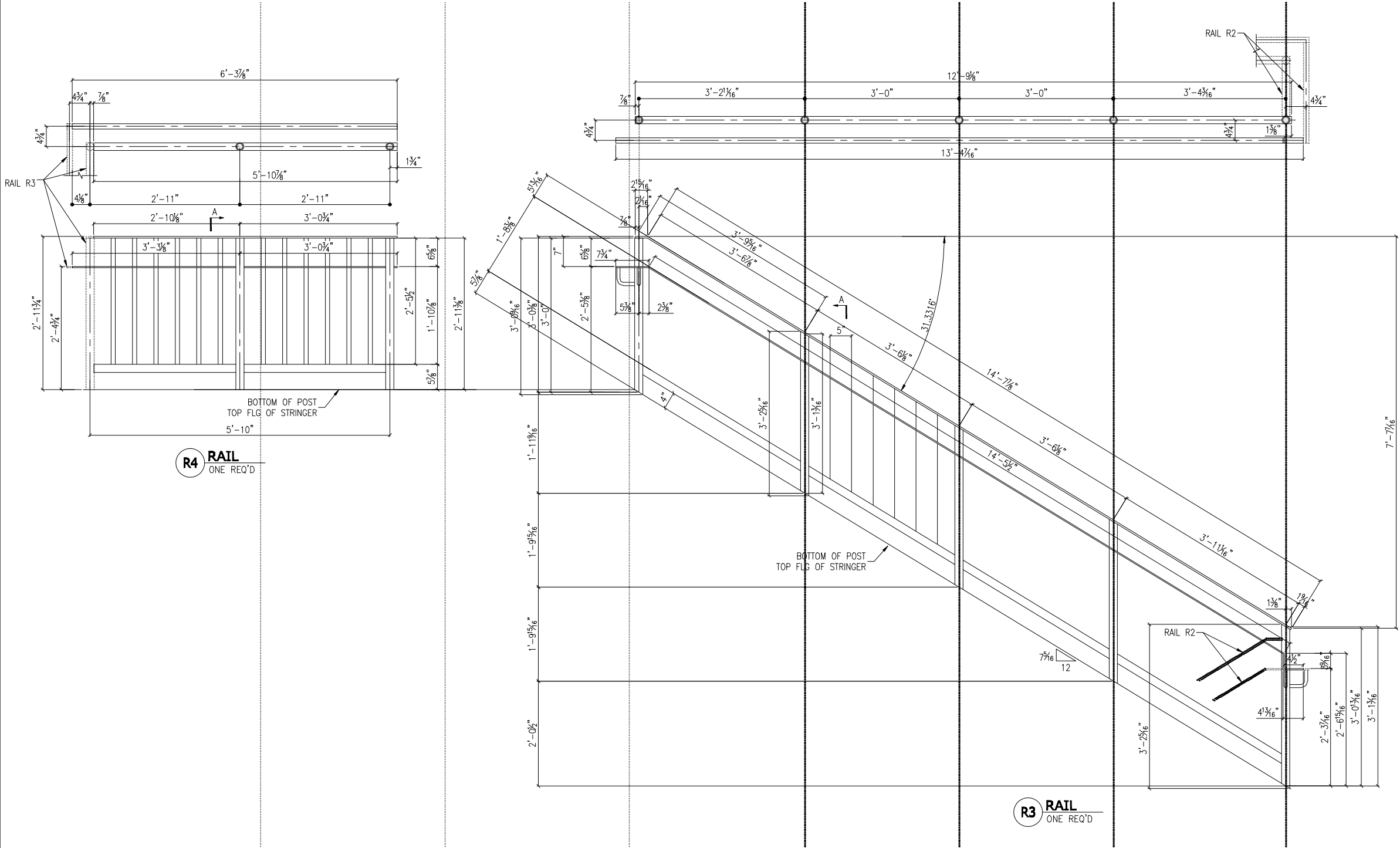
R2 RAIL
ONE REQ'D

QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	R2		RAIL			
1			1 1/2" STL PIPE	31'4±	SCH 80	
2			1" BAR	2'5 1/2		
25			1" BAR	2'6 7/8±	BEV CUT	
1			BAR 1 1/2x3/16	1'11 7/16		
1			BAR 1 1/2x3/16	14'11 1/16±	BENT	
1			BAR 1 1/2x3/8	14'7 1/4±	BENT	
1			BAR 1 1/2x3/8	10'8		
6			3/4" BAR	0'8 3/8	BENT 4 3/16 - 4 7/16	

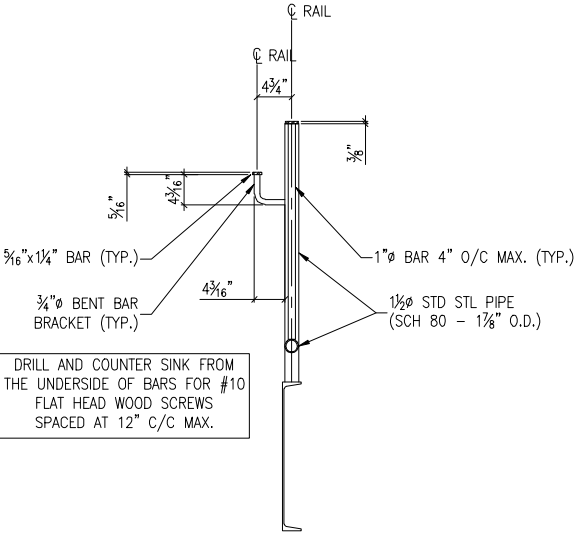


A SECTION

STEEL: A.S.T.M. A572 U.N.			
WELD: Series E70xxLH			
HOLE SIZE: 1 3/16 U.O.N.			
BOLTS: 3/4 A325 U.O.N.	NO.	DATE	ISSUED TO
PAINT: one s/c primer			FOR
SURFACE PREP: SSPC-SP2			
DRY FILM THICK: 2.0 mils			
REVISIONS			
PROJECT			
ADDRESS			
TITLE: STAIR AT ENTRY RAIL DETAILS			
ARCH.			CONT'R
DRAWN BY: AB			CHK'D BY:
DATE: 01/26/07			DATE: 01/17/07
STL SHOP NO.			
MWS. JOB NO.			



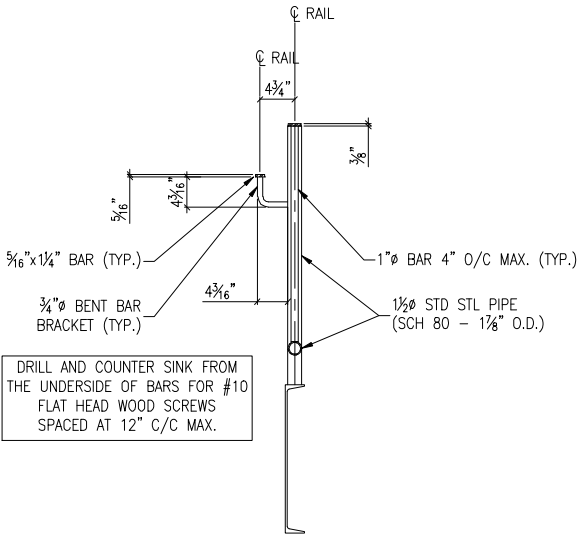
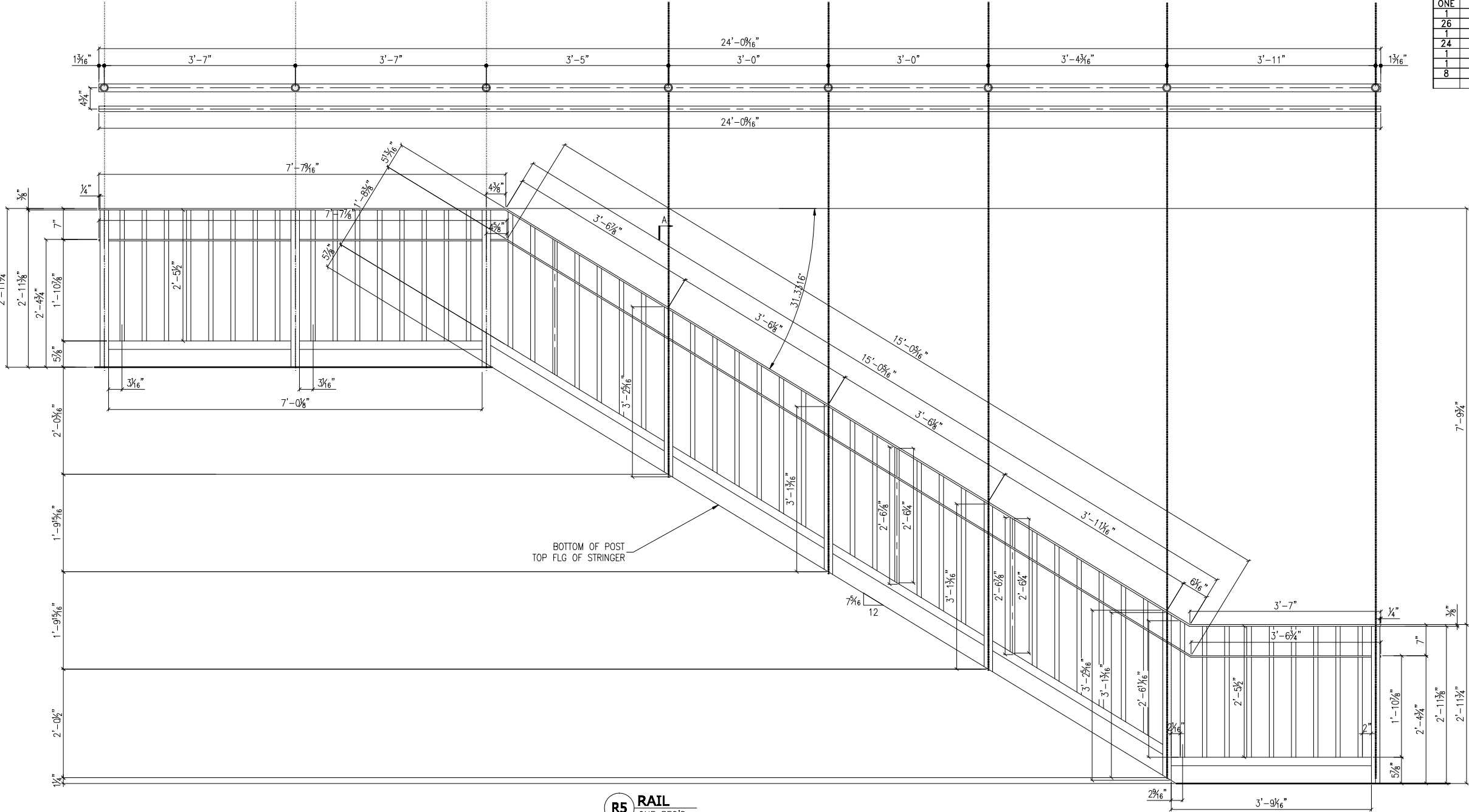
QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	R3		RAIL			
1			1 1/2" STL PIPE	30' 6 1/2"	SCH 80	
26			1" BAR	2' 6 7/8"	BEV CUT	
1			BAR 1 1/4x3/16	15' 9 9/16"	BENT	
1			BAR 1 1/4x3/8	14' 10' 1/16"	BENT	
6			3/4" BAR	0' 8 3/8"	BENT 4 3/16 - 4 3/16	
ONE	R4		RAIL			
1			1 1/2" STL PIPE	11' 8 3/4"	SCH 80	
12			1" BAR	2' 5 1/2"		
1			BAR 1 1/4x3/16	6' 3 3/8"		
1			BAR 1 1/4x3/8	5' 10 7/8"		
2			3/4" BAR	0' 8 3/8"	BENT 4 3/16 - 4 3/16	



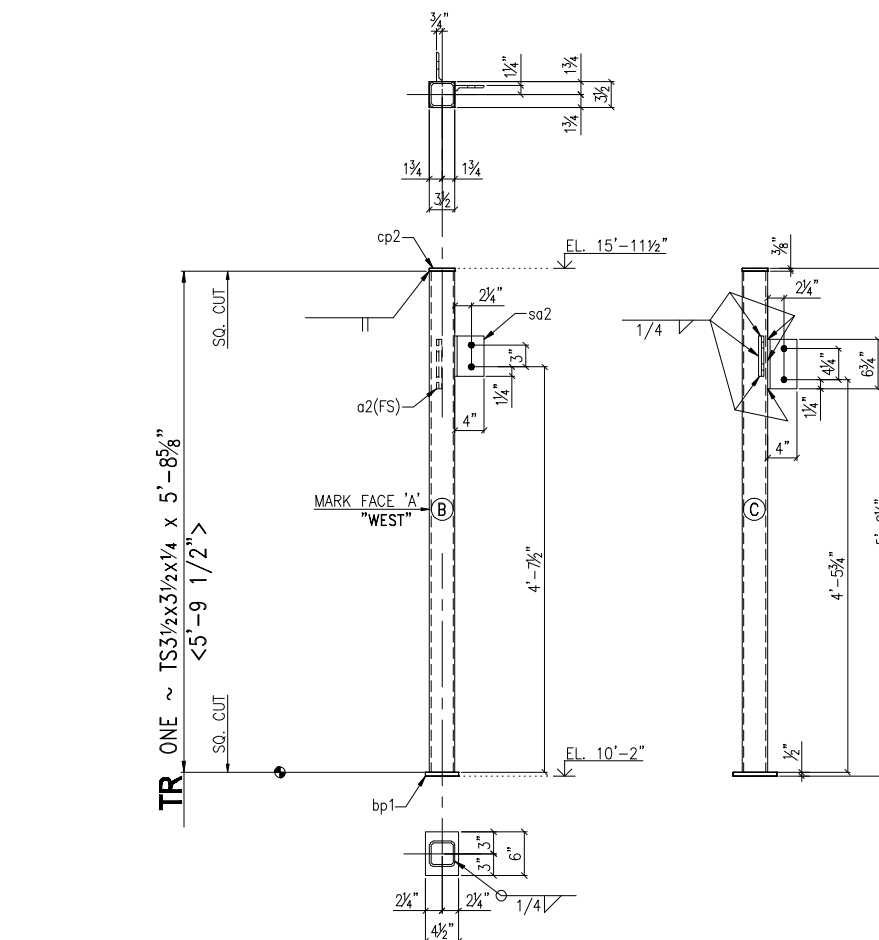
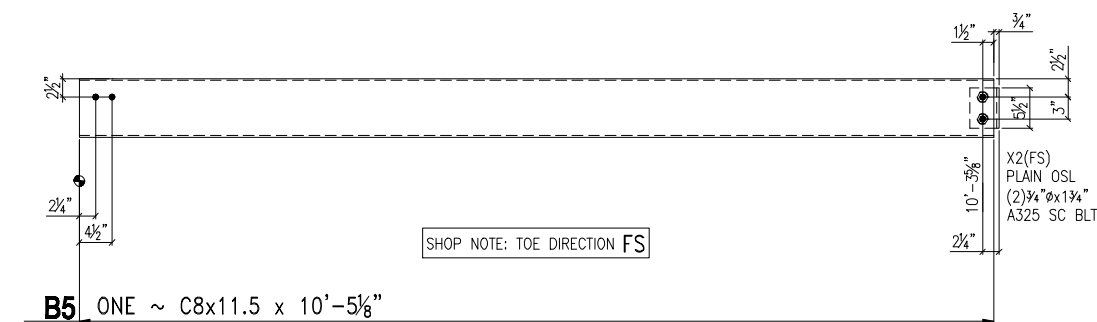
DRILL AND COUNTER SINK FROM THE UNDERSIDE OF BARS FOR #10 FLAT HEAD WOOD SCREWS SPACED AT 12" C/C MAX.

STEEL: A.S.T.M. A572 U.N.				
WELD: Series E70xxLH				
HOLE SIZE: 1 3/16 U.O.N.				
BOLTS: 3/4 A325 U.O.N.	NO.	DATE	ISSUED TO	FOR
PAINT: one s/c primer				
SURFACE PREP: SSPC-SP2				
DRY FILM THICK: 2.0 mils				
REVISIONS				
▲	PROJECT			
▲	ADDRESS			
▲	TITLE: STAIR AT ENTRY RAIL DETAILS			
▲	ARCH.		CON'T'R	
▲	DRAWN BY: AB		CHK'D BY:	
▲	DATE: 01/26/07		DATE: 01/17/07	
▲	STL SHOP NO.		M5	
▲	MWS. JOB NO.			

QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	R5		RAIL			
1			1½"Ø STL PIPE	50.3±	SCH 80	
26			1"Ø BAR	216⅞±	BEV CUT	
1			1"Ø BAR	216⅞±	BEV CUT	
24			1"Ø BAR	215½		
1			BAR 1½x9½	26.3	BENT	
1			BAR 1½x9½	26.3	BENT	
8			3/4"Ø BAR	0.8⅞	BENT 47½-47½	

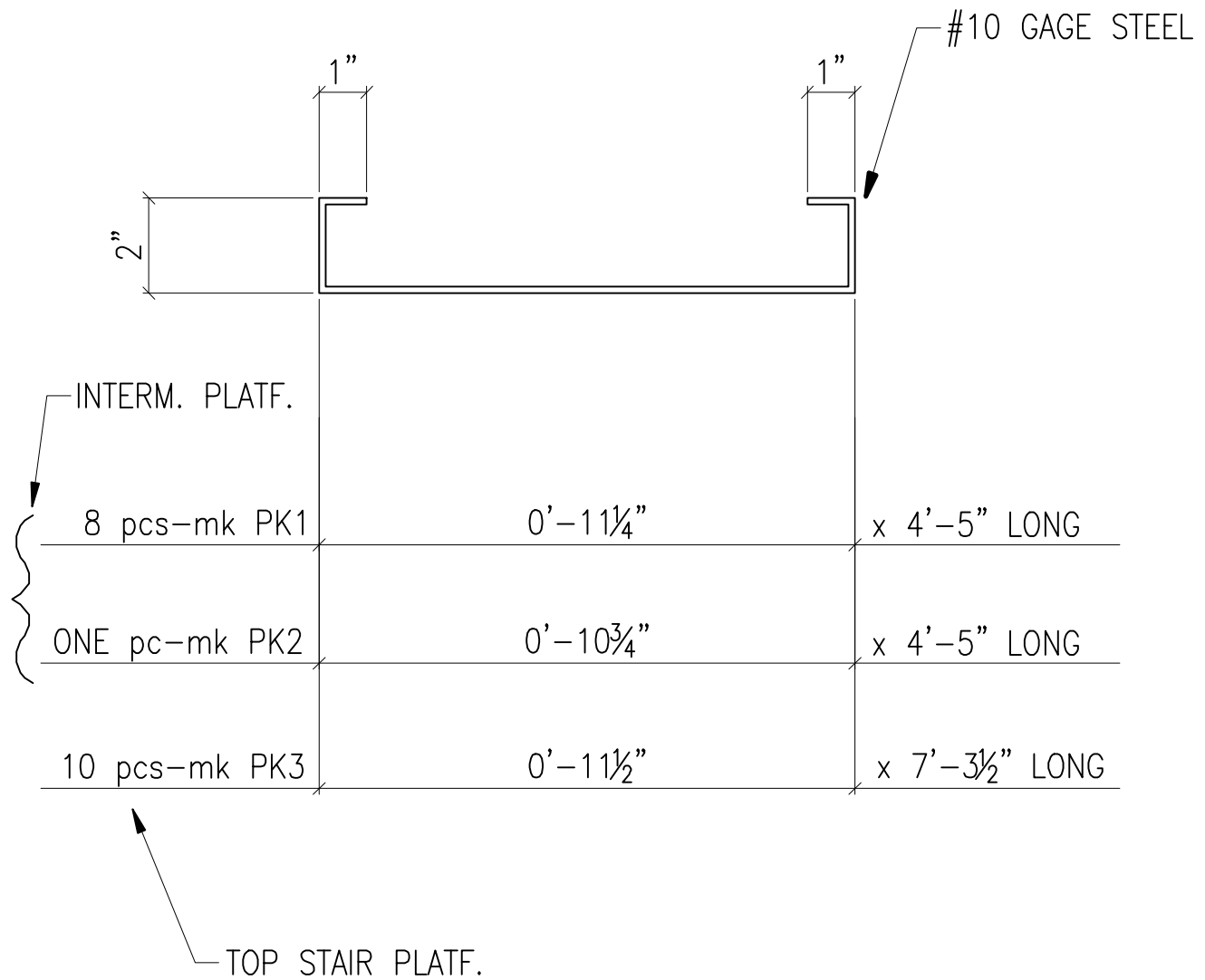


STEEL: A.S.T.M. A572 U.N.				
WELD: Series E70xxLH				
HOLE SIZE: 1 1/16 U.O.N.				
BOLTS: 3/4 A325 U.O.N.	NO.	DATE	ISSUED TO	FOR
PAINT: one s/c primer				
SURFACE PREP: SSPC-SP2				
DRY FILM THICK: 2.0 mils				
REVISIONS				
PROJECT				
ADDRESS				
TITLE: STAIR AT ENTRY RAIL DETAILS				
ARCH.			CONT'R	
DRAWN BY: AB			CHK'D BY:	
DATE: 01/26/07			DATE: 01/17/07	
STL SHOP NO.				
MWS. JOB NO.				



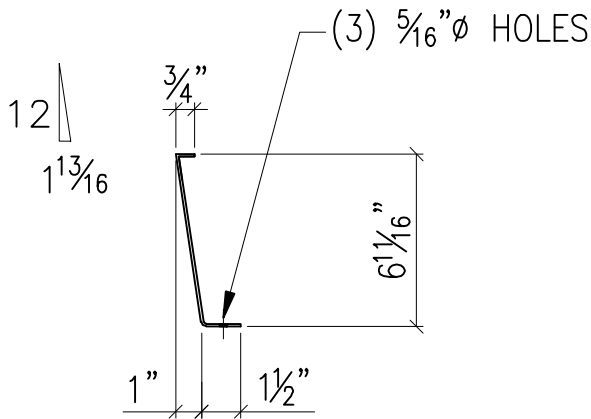
QTY	Pc.Mk	Minor Mk	SHAPE	LENGTH	REMARKS	STEEL
ONE	B1		C12x20.7	8 5 1/8		A36
1		ad1	L2x2x1/4	7 4		A36
ONE	B2		C5x9	8 5 1/8		A36
ONE	B3		C9x13.4	8 5 1/8		A36
ONE	B4		C9x13.4	10 5 1/8		A36
1		ad4	L3x3x1/4	5 11 3/4		A36
1		X2	L4x3x5/16	0 5 1/2		A36
4			3/4" Ø A325 SC	0 1 3/4	1 HD. WASH.	
ONE	B5		C8x11.5	10 5 1/8		A36
1		X2	L4x3x5/16	0 5 1/2		A36
4			3/4" Ø A325 SC	0 1 3/4	1 HD. WASH.	
ONE	B6		C10x15.3	10 2 1/4		A36
1		ad6	L2x2x1/4	9 3		A36
1		p6	PL 3/8x2 3/4	0 4		A36
ONE	B7		C10x15.3	6 0 15/16		A36
ONE	TP		TS3 1/2x3 1/2x1/4	5 8 5/8	SQ2E	A500 GR. E
1		bp1	PL 1/2x4 1/2	0 6		A36
1		cp2	PL 3/8x3 1/2	0 3 1/2		A36
1		sa2	L4x3/4x3/8	0 5 1/2	1/16" GA=2 1/4	A36
1		a2	L4x3/4x3/8	0 6 3/4	1/16" GA=2 1/4	A36

STEEL: A.S.T.M. A572 U.N.				
WELD: Series E70xxLH				
HOLE SIZE: 1 3/16 U.O.N.				
BOLTS: 3/4 A325 U.O.N.	NO.	DATE	ISSUED TO	FOR
PAINT: one s/c primer				
SURFACE PREP: SSPC-SP2				
DRY FILM THICK: 2.0 mils				
REVISIONS				
▲	PROJECT			
▲	ADDRESS			
▲	TITLE: STAIR AT ENTRY CHANNELS & TUBE POST			
▲	ARCH.		CONT'R	
▲	DRAWN BY: AB		CHK'D BY:	
▲	DATE: 01/26/07		DATE: 01/17/07	
▲	STL SHOP NO.		B1	
▲	MWS. JOB NO.			

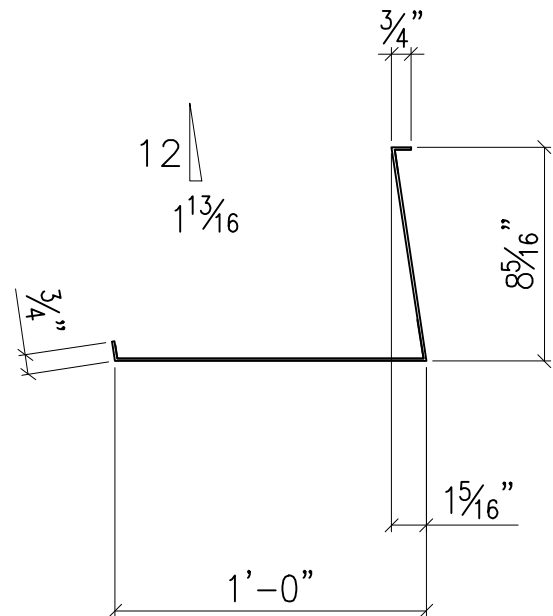


STAIR AT ENTRY PLANKS.
GAGE MATERIAL: #10

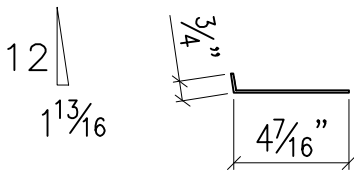
M7



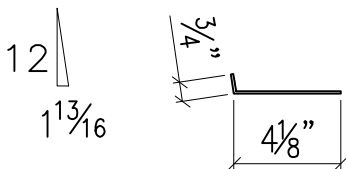
T1 STAIR PAN
ONE REQ'D



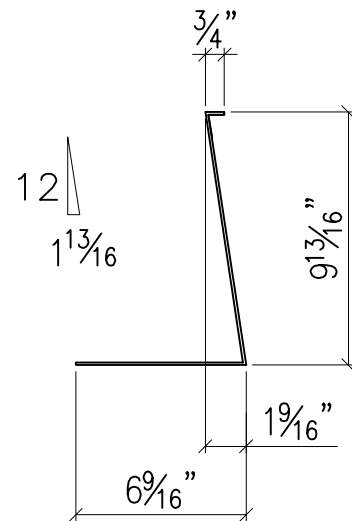
T2 STAIR PAN
24 REQ'D



T3 STAIR PAN
ONE REQ'D



T3a STAIR PAN
ONE REQ'D



T4 STAIR PAN
ONE REQ'D

STAIR AT ENTRY PANS SCHEDULE.
ALL PANS LENGTH: 3'-6 $\frac{1}{8}$ " (VERIFY)
GAGE MATERIAL: #12